

VICTOR[®]

1600S SERIES

PRECISION HEAVY-DUTY LATHE

FEATURES

- One piece heavy duty floor stand with special exit for chip removal
- Extra large rigid compound rest with 4-way tool post for heavy cutting
- Hardened and precision ground gears and bedway
- Headstock transmission gears driven by spline shafts
- Range of spindle speeds 30~2,000 rpm and 3-point bearing supports the spindle driven by a single speed motor, delivering full power at all 12 speeds
- 3-point bearing supported spindle with 2-1/32" bore
- Automatic filtered pressure lubrication system
- Fully hard MEEHANITE casting bed
- Overload safety device
- Inch and Metric threads cut directly



SPECIFICATIONS		1640S	1660S
CAPACITY	Max. swing over bed	16-1/8" (410 mm)	
	Max. swing over cross-slide	9-7/16" (240 mm)	
	Max. swing in gap	23-7/16" (595 mm)	
	Width of bed	11-3/4" (298 mm)	
	Max. distance between centers	40" (1,000 mm)	60" (1,500 mm)
HEADSTOCK	Spindle bore diameter	2-1/32" (52 mm)	
	Spindle bore taper	M.T. No. 6	
	Taper of center in sleeve	M.T. No. 4	
	Spindle nose	D1-6 Camlock	
	Number of spindle speeds	12 steps	
	Range of spindle speeds	30 ~ 2,000 rpm	
THREADS AND FEEDS	Number of cross and longitudinal feeds	40	
	Range of longitudinal feeds	0.0012"~0.0252"/rev. (0.032~0.898 mm/rev.)	
	Range of cross feeds	0.0006"~0.0126"/rev. (0.016~0.449 mm/rev.)	
	Whitworth threads per inch	2-56 TPI x 40 Kinds	
	Metric Thread	0.4-14 mm x 52 Kinds	
	Diametral threads	4-32 D.P. x 32 Kinds	
	Module threads	0.4-7 M.P. x 44 Kinds	
TAILSTOCK	Tailstock spindle diameter	2-1/8" (54 mm)	
	Max. tailstock spindle travel	4-3/4" (120 mm)	
	Tailstock spindle bore taper	M.T. No. 4	
POWER	Main Motor	7-1/2 HP 3 PH	
	Coolant Pump	1/8 HP 3PH	
MACHINE DIMENSIONS	Gross machine weight (approx.)	4,290 lb. (1,950 kg)	4,950 lb. (2,250 kg)
	Packing measurement (approx.)	89" x 38" x 65" (2,260 x 970 x 1,650 mm)	110" x 38" x 65" (2,800 x 970 x 1,650 mm)

• Specifications are subject to change without notice for further design improvements. •

STANDARD MACHINE ACCESSORIES

1. Center sleeve	1 Pc.	7. Thread dial indicator	1set	13. Level change inch/metric gear box	1 Pc.
2. Tool post wrench	1 Pc.	8. M.T. No. 4 dead center	2 Pcs.	14. Inch/metric dual dials	1 set
3. Hex wrenches	1 set	9. 7-1/2 HP motor (voltage optional)	1 Pc.	15. Safety pin	2 Pcs.
4. Gun oiler	1 Pc.	10. (-)and (+) screw drivers	1 each	16. Safety fuses	3 Pcs.
5. DP/MP change gear	1 Pc.	11. Operation manual	1 copy	17. Tool box & tool kits	1 set
6. Leveling screws and pads	6 ea.	12. Coolant system	1 set	18. Repair paint	1 can

OPTIONAL MACHINE ACCESSORIES

1. Four-way tool post	7. 4-jaw independent chuck	13. Micro saddle stop
2. Quick change tool post	8. Chuck back plate	14. 4-position saddle cover stop
3. American tool post	9. Face plate	15. Halogen work light
4. Rear tool post	10. 6" Steady rest	16. Fast lever 5C collet closer
5. 3-jaw scroll chuck	11. Follow rest	17. Live center with replaceable tips
6. Chuck cover(or with micro switch)	12. Taper tuning attachment	18. Full length splash guard



MACHINERY SOLUTIONS, INC.

For more information please call: (310) 537-2522

web-site: www.victormachines.com e-mail: info@victormachines.com